GOULD MODEL 3409-900 COMPLETE PUMP SPECIFICATIONS

- 1. Goulds Model 3409-900 L, 14x18-23 single stage, horizontal split case centrifugal pump available from ITT/Goulds Pump Company, Seneca Falls, NY or equivalent pump from another manufacture that will can be installed without modifications in the same intake and discharge plumbing configuration.
- 2. Service Liquid, Seawater
- 3. Performance requirements: 7000 gpm at 93.8 feet of total dynamic head (TDH) with maximum net positive suction head requirement of 11 feet of water absolute at this flow rate.
- 4. Cast Iron casing and double suction, 20.5-inch diameter impeller
- 5. Flange, intake/discharge 125# flat face
- 6. Type 316 stainless steel shaft and shaft sleeves.
- 7. Type 316 stainless steel casing and impeller wear rings.
- 8. Packed stuffing box type shaft seals (acrylic yarn impregnated with petroleum lubricants and graphite.
- 9. Grease lube bearings.
- 10. 18-inch flanged suction and 14-inch flanged discharge ports; flange drilling and pressure capabilities to match Class 125 ANSI B16.1.
- 11. High (premium) efficiency 200 hp., 900 rpm, TEFC electric motor with 1.15 service factor and suitable for operation on a 460-volt, 3 phase, 60 hertz circuit operation.
- 12. Flexible shaft coupling and coupling guard to be included and installed.
- 13. Motor is to be mounted to the left side of the pump when facing the suction flange (clockwise pump shaft rotation when viewed from the motor) on a sturdy factory mounting frame
 - This bid is for a **complete pump** with electric motor mounted on a sturdy factory mounting base frame.
 - Price to include all shipping and handling costs FOB, Natural Energy Laboratory of Hawaii Authority (NELHA), Kailua-Kona, Hawaii 96740